

Assembly Instructions

Soft Tread Caster Conversion

Legacy Shell

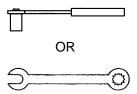
BEFORE YOU BEGIN:

A minimum of two people, are required to safely lay down the shell, three people are recommended. Please read and follow these instructions carefully for your safety and the protection of the shell.

TOOLS REQUIRED:

One 6' x 8' blanket or piece of cardboard

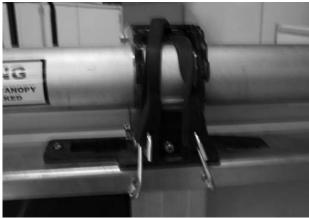
One $\frac{1}{2}$ " open-end wrench or a ratchet with $\frac{1}{2}$ " socket



ASSEMBLY INSTRUCTIONS

NOTE: IT IS IMPORTANT TO SECURE THE MAST CARRYING THE CANOPY PANEL, TO THE MAIN FRAME BEFORE LAYING DOWN THE SHELL. FAILURE TO DO THIS MAY RESULT IN THE MAST EXTENDING, MAKING THE OPERATION DIFFICULT AND UNSAFE.





- 1. Take the rubber strap provided and route it through the canopy pivot bracket at the top of the mast.
- 2. Pull both ends down hooking each of the hooks under the top frame member on either side of the center column.
- 3. Lay down a blanket or layers of cardboard in front of the shell to cushion the canopy rod and protect the floor and back side of the canopy panel. Start the blanket or cardboard up underneath the kicker panel on the shell and extend outward.

ASSEMBLY INSTRUCTIONS



4. Position a person on each side of the shell and one in the front. The persons on each side should use a foot to hold the kicker panel against the frame as they begin to tip the shell forward. All three persons should try to hold the panels tucked together as they carefully lay the shell down.

NOTE: NOTICE THAT THE SHELL HAS TWO DIFFERENT SIZE CASTERS. IT IS CRITICAL THAT THE LARGER DIAMETER CASTERS BE ON THE LEGS DIRECTLY UNDER THE PANELS AND THE SMALLER DIAMETER CASTERS BE UNDER THE COUNTER WEIGHT FRAME.

- 5. Using a ½" open end wrench or ½" ratchet, remove the 4" casters from the legs directly under the panels, discard the hardware. Install the new 4" soft tread casters using the new 5/16" carriage bolts and nyloc nuts provided.
- 6. Next remove the 3" casters from underneath the counter weight box, discard the nuts. Install the new 3" soft tread casters with the new 5/16" nyloc nuts provided.



7. Position a person on each side of the shell and one in the front. Carefully lift the shell upward until the unit is resting on its casters again.